

5045482



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2965

Job Sheet 173150



Part No: D2965

Job Qty: 90 ea *92 units*

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 1/18/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEETS 1,3 IPP: A 00.05.31 New Issue EC IPP Rev:Added Turning as per Rev B 06-12-15 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	90 pcs		1/17/18	0.00	0.00	Purchasing		<i>Chas 18-02-20</i>
110	Packaging	90 pcs		1/17/18	0.00	0.00	Packaging2		<i>Chas 18-02-20</i>
120	QC	90 pcs		1/17/18	0.00	0.00	QC6		<i>38 11</i>
130	Small Fab	90 pcs		1/17/18	0.00	5.79	Small Fab-2		<i>38 0-00</i>
140	QC	90 pcs		1/17/18	0.00	0.00	QC6		<i>38 0-00</i>
150	Powdercoat	90 pcs		1/17/18	0.00	2.42	Powdercoat1		<i>BR 18-3-27</i>
160	QC	90 pcs		1/17/18	0.00	0.00	QC3		<i>tel 18-3-27</i>
170	HandFinish	90 pcs		1/18/18	0.00	2.56	HandFinish4		<i>tel 18-3-27</i>
180	QC	90 pcs		1/18/18	0.00	0.00	QC5		<i>BR 18-3-27</i>
190	Packaging	90 pcs		1/18/18	0.00	0.00	Packaging3-1	<i>FP-001</i>	<i>tel 18-3-27</i>
200	QC21-SA	90 Ea		1/18/18	0.00	0.00	QC21		<i>tel 18-3-27</i>

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
 Descriptions: 120 - QC6- All purchased or subcontracted products
 140 - QC6- All purchased or subcontracted products
 160 - QC3- Inspect Part Finish
 180 - QC5- Inspect part completeness to step on W/O
 190 - Identify as per dwg & Stock Location:
 200 - QC21- Final Inspection - Work Order Release

DAS
21
9-80

MAR 28 2018

M 138760 START: 10:00 OUT: 320° FTWISH; 10:30.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AEIS-1032-225	Insert	180 Ea (2 ea)	100-Purchasing	
D2965P	Cap	90 pcs (1 ea)	100-Purchasing	<i>5045482</i>

*5034386 (138)
5045482 (134)*

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	AEIS-1032-225	180	0	0
	D2965P	90	102	0

130-Small Fab AEIS-1032-225 180

Part Specifications

Specifications could not be found.

Plex 2/26/18 1:27 PM Dart.Gagnon.Michelle



Container No: S045482



Part: D2965

Job No: 173150

Serial No/Batch: S045482

Revision:

Inspector:

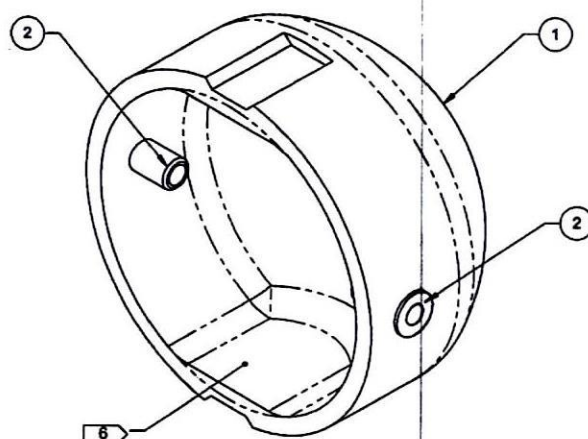
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/08/18

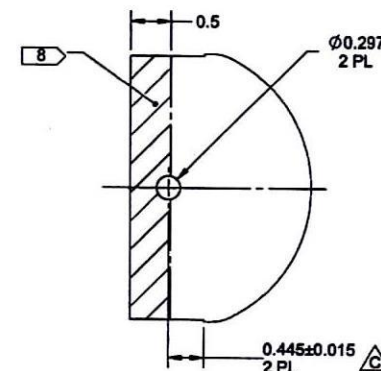
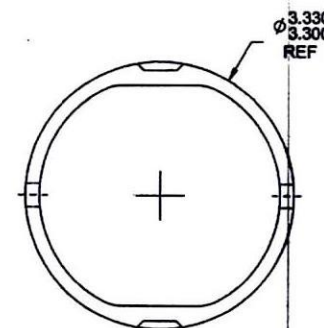
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 173150-ml

FEB 26 2018

ITEM	QTY	P/N	DESCRIPTION
	X	D2965	CAP
1	1	D2965C	CAP
2	2	AELS-1032-225	INSERT



D2965 CAP



D2965 MODIFICATION DETAIL
(MAKE FROM D2965C)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.42 lbs
- 8) OPTIONAL: MASK AREA AS SHOWN PRIOR TO POWDER COAT TO IMPROVE FIT

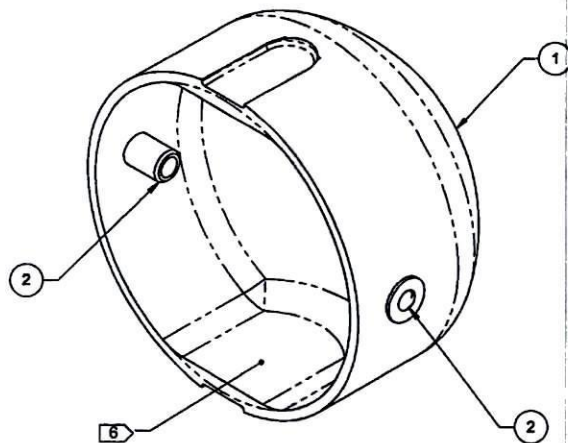
RELEASED
2017-01-16
UN17-506

APPROVED

C	REFORMATED TO CURRENT STANDARD; MOVE $\phi 0.297$ HOLES TO IMPROVE FIT (PAR 15-483)	RF	17.01.10
B	ADD -3 CAP	PH	08.11.01
A	NEW ISSUE	RF	00.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	WK	DRAWING NO. D2965	
MFG. APPR.	JLM		
APPROVED	HS	TITLE CAP	
DE APPR.	DS		
DATE	17.01.10	REV. C SHEET 1 OF 3 SCALE NTS	

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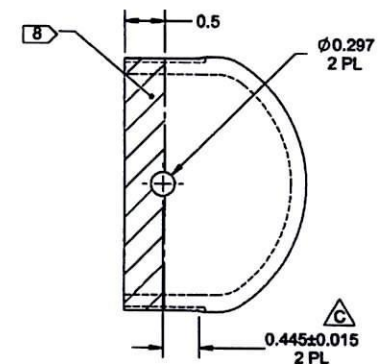
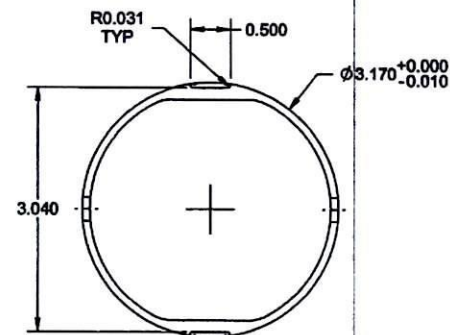
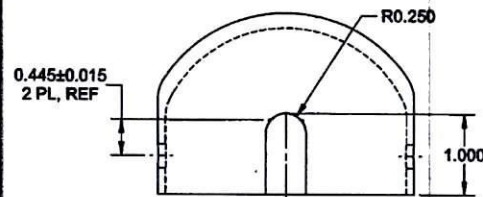
ITEM	QTY	P/N	DESCRIPTION
	X	D2965-3	CAP
1	1	D2965C	CAP
2	2	AELS-1032-130	INSERT



D2965-3 CAP

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.32 lbs
- 8) OPTIONAL: MASK AREA AS SHOWN PRIOR TO POWDER COAT TO IMPROVE FIT

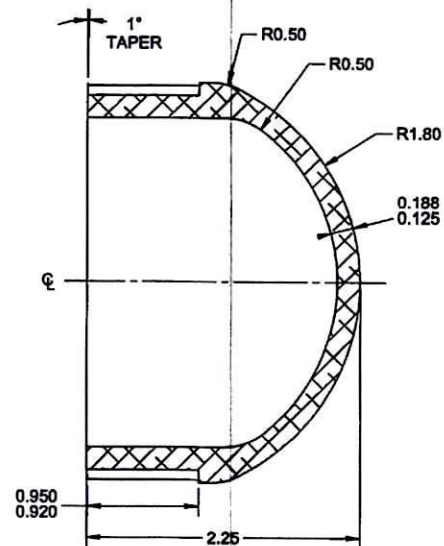
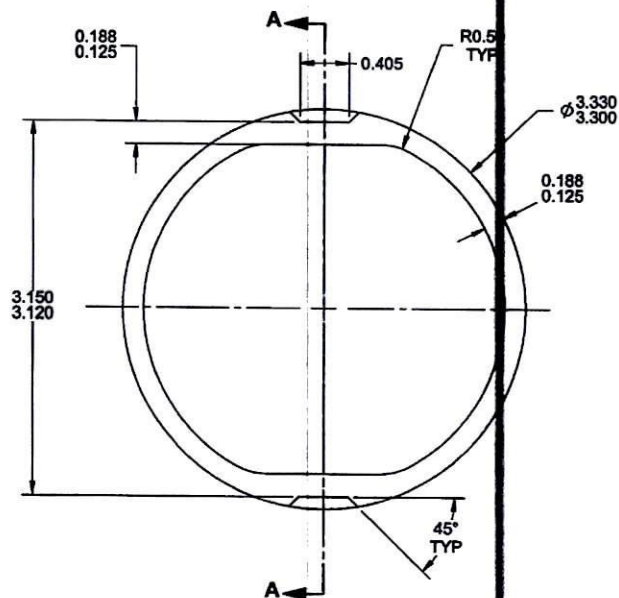


D2965-3 MODIFICATION DETAIL
(MAKE FROM D2965C)

RELEASED
2017-01-16

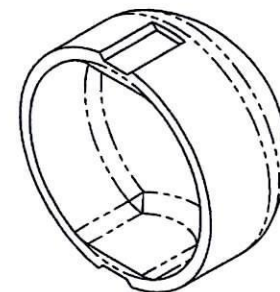
APPROVED

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	EUGENE, OR	
CHECKED	WK	DRAWING NO.	REV. C
MFG. APPR.	JLM	D2965	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	CAP	NTS
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SECTION A-A

D2955C CAP
(CASTING DETAIL)



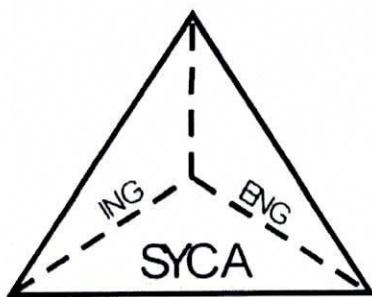
NOTES:

- 1) MATERIAL: CAST ALUMINUM ALLOY A356.2 (F)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

RELEASED
2017-01-16

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	EUGENE, OR	
CHECKED	WK	DRAWING NO.	REV. C
MFG. APPR.	JLM	D2965	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	CAP	NTS
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MÉTALLURGIE SYCA Inc.

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St-Dominique, Québec
J0H 1L0

Tél: (450) 261-0853

Fax: (450) 261-0894

E-mail: syca@qc.aira.com

WWW.SYCA-INC.COM

CERTIFICATE OF COMPLIANCE

COMPANY: DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKSBURY, ONTARIO
K6A 1K7

DATE: 2018-02-20th

SHIPPING MEMO: 371800

TRANSPORT: VIA FEDEX COLLECT

NUMBER OF PAGES: 2

DESCRIPTION	QUANTITY	PART CODE	P.O NUMBER
CAP D-2965	102	D-2965	38649

All items specified in this compliance certificate are manufactured in Canada.

-PRODUCTION LOT: KJJ06022018

-ALLOY: A-356

-NORME: ASTM B-85

-CHEMICAL ANALYSIS: SUPPLY

-VISUAL INSPECTION: DONE

-DIMENSIONAL INSPECTION: NON-APPLICABLE

-SURFACE SMOOTHNESS : ALUMINIUM ASSOCIATION DATA

RESPONSIBLE: CARL JOBIN ING.

SA-101

ROUVILLE STATION INC.
1032, BOUL. RICHELIEU
RICHELIEU (QUÉBEC)
J3L-0L7

TEL : (450) 658-2183

TEL : (450) 658-2808

FAX : (450) 658-1461

Coulée # 120

<u>ELEMENT:</u>	SI	FE	CU	MG	MN	NI	TI	ZN	CR	SR
ALLIAGE	6.5 - 7.5	.50	.10	.30 - .45	.05	*	.20	.05	*	*
(356.1)										
<u>A356.0</u>		.20	.20	.25- .45	.10		.20	.10		.007
<u>ANALYSE MOYENNE:</u>	7.17	.20	.03	.38	.01	.01	.12	.02	.004	.003

CHEF DE LABORATOIRE: 

Date : 2017-11-07